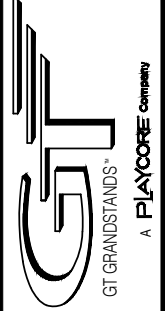


# ALUMINUM 5 ROW x 21'-0" - UNIVERSAL SERIES

MODEL  
**LU-0521ADC**



2810 Sydney Road  
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COVER SHEET  
5 ROW BLEACHER  
6" RISE / 12" SEAT

LU-0521ADC  
OPTIONAL -MS (MUD SILL)  
OPTIONAL -RB (RUBBER BUMPER)

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MME  
CHECKED BY

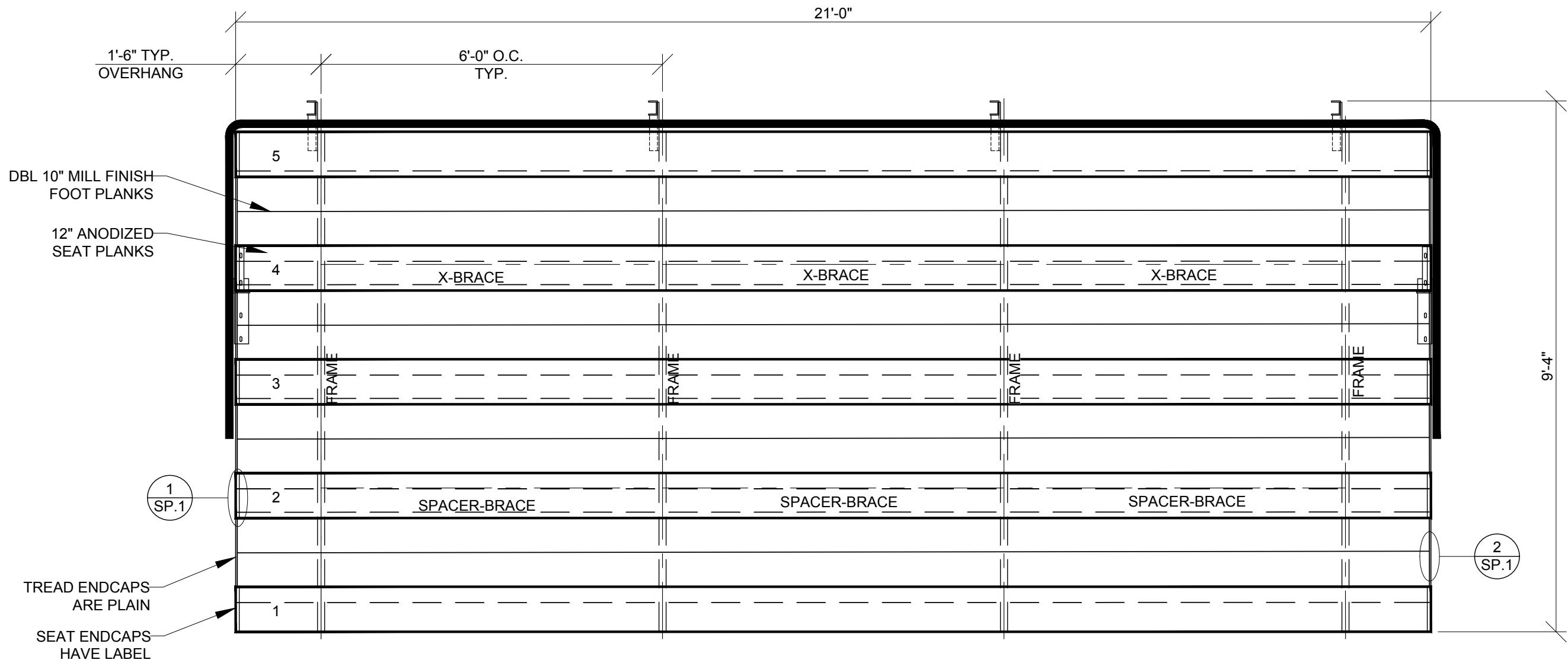
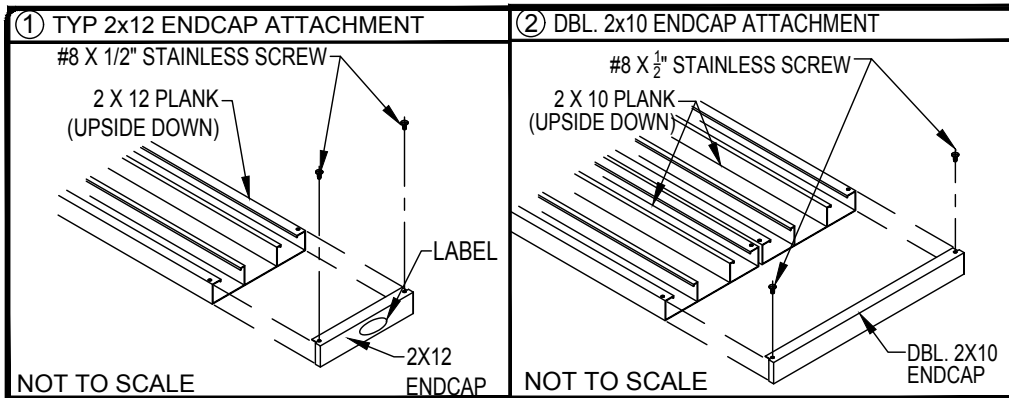
DATE  
12/12/2016  
SCALE

JOB NO.

LU-0521ADC  
DWG NO.

CS.1

- CS.1 - COVER SHEET
- SP.1 - BLEACHER SEATING PLAN
- FB.1 - FRAME AND BRACING
- BA.1 - BLEACHER ASSEMBLY
- GR.1 - GUARDRAIL ELEVATION
- GR.2 - GUARDRAIL ASSEMBLY
- FP.1 - FOUNDATION PLAN



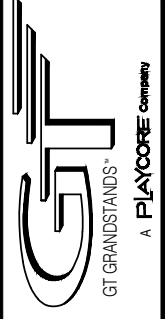
**SEATING PLAN**  
SCALE: 1/2" = 1' - 0"

SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	5	70
			<i>NET SEATS</i>	70
			<i>WHEELCHAIR SPACES</i>	0
			<b>TOTAL NET SEATING CAPACITY</b>	<b>70</b>
			(BASED ON 18" PER SEAT)	

LOCAL CODES AND SPECIFICATIONS WILL VARY FROM REGION TO REGION AND WILL ALSO CHANGE OVER TIME. IT IS THE BUYER'S RESPONSIBILITY TO CHECK LOCAL CODES FOR COMPLIANCE.



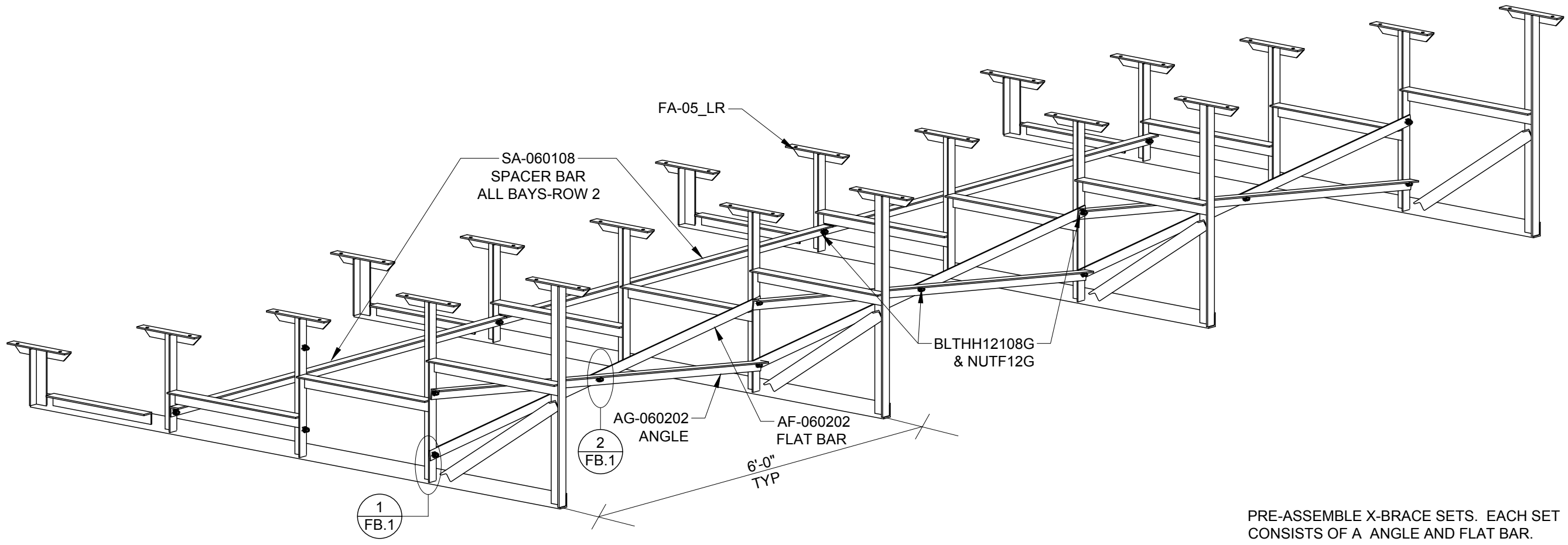
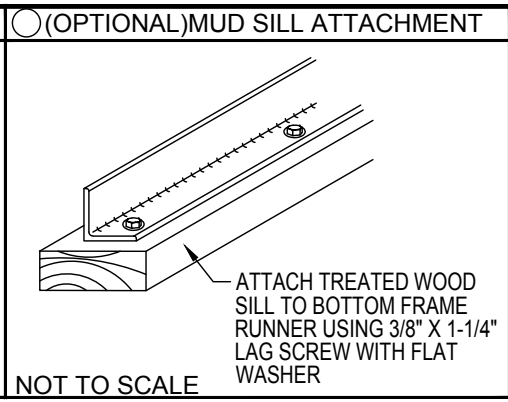
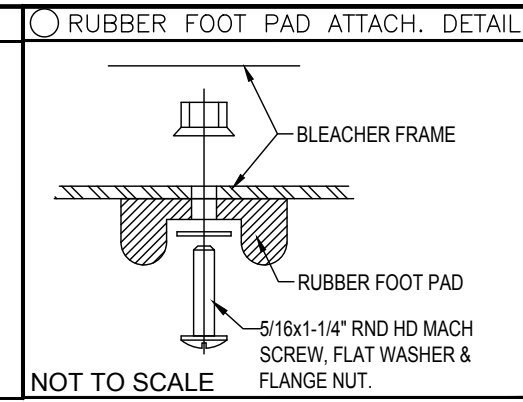
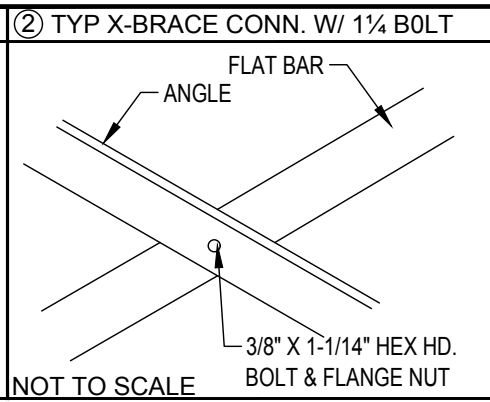
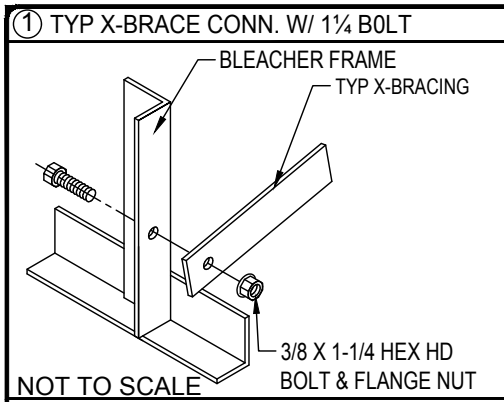
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SEATING PLAN  
5 ROW BLEACHER  
6" RISE / 12" SEAT

LU-052IADC  
LU SERIES

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12/12/2016  
SCALE  
1/2" = 1' - 0"  
JOB NO.  
LU-052IADC  
DWG NO.  
SP.1

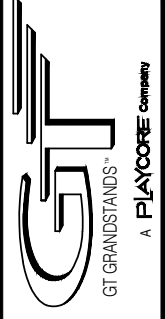


**FRAME SECTION**  
SCALE: NTS

PRE-ASSEMBLE X-BRACE SETS. EACH SET CONSISTS OF A ANGLE AND FLAT BAR. PLACE THE PIECES TOGETHER AT THE FLAT SIDE AND CONNECT USING A 3/8" X 1 1/4 HEX BOLT & FLANGE NUT.



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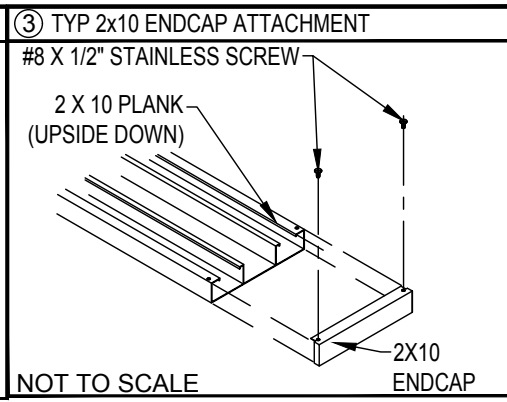
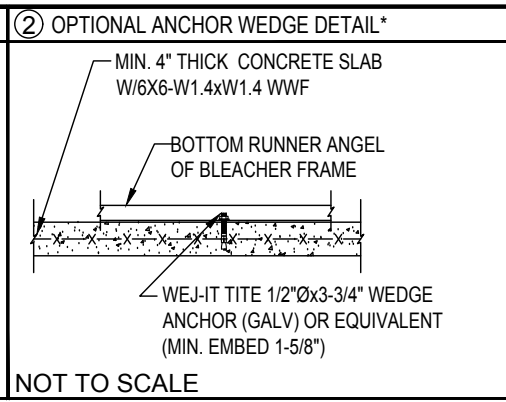
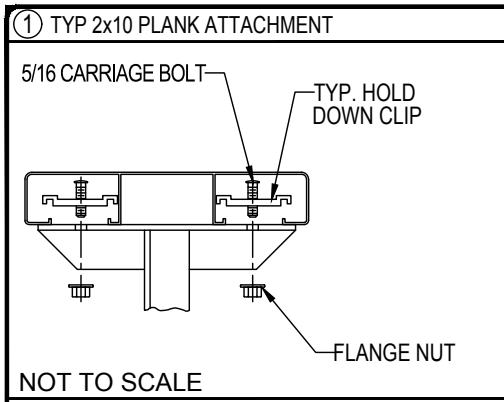
FRAME AND BRACING  
5 ROW BLEACHER  
6" RISE / 12" SEAT

LU-052IADC  
OPTIONAL -MS (MUD SILL)  
OPTIONAL -RB (RUBBER BUMPERS)

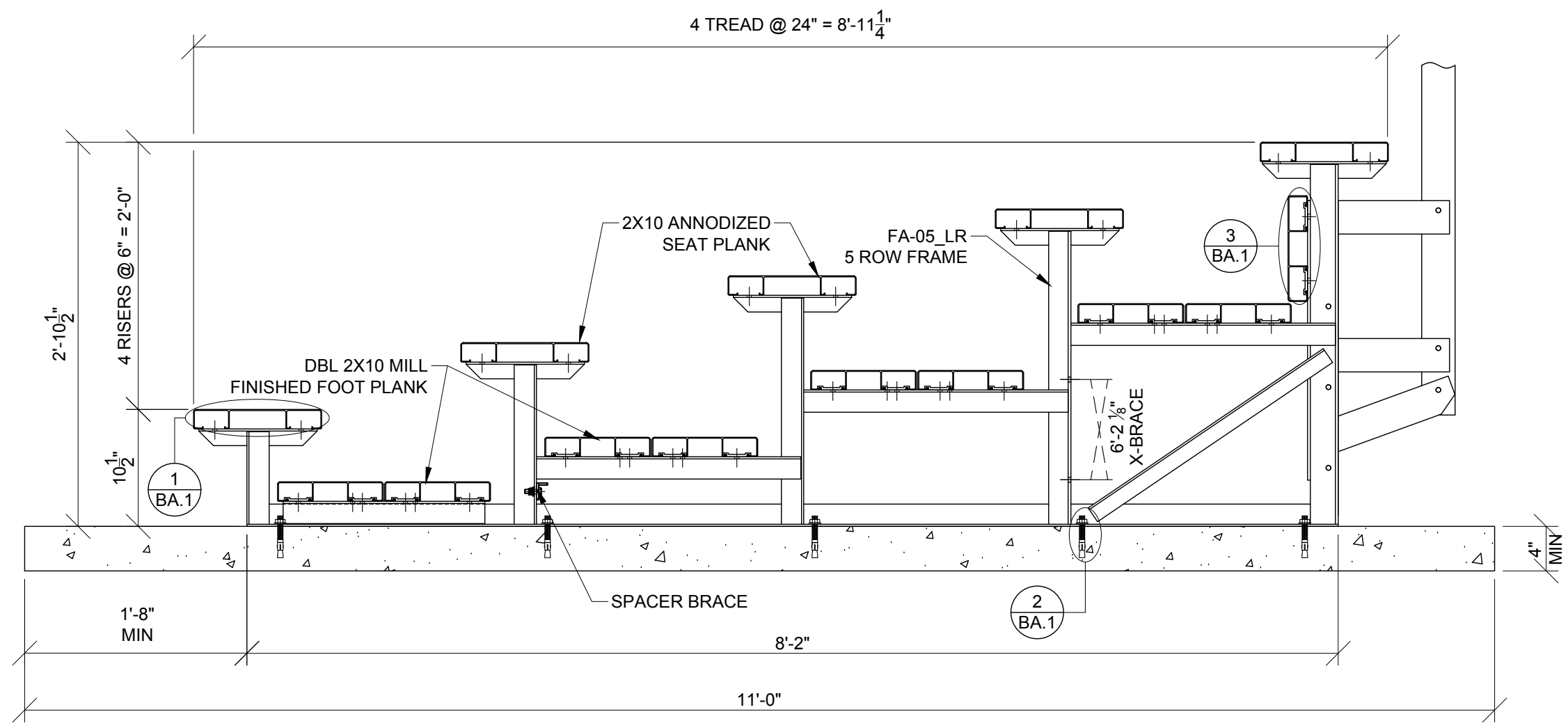
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DATE  
12/12/2016  
SCALE  
AS SHOWN  
JOB NO.

LU-052IADC  
DWG NO.

FB.1



NOTE: LEAVE FLANGE NUT LOOSE UNTIL CLIPS HAVE BEEN SECURED TO PLANKS.

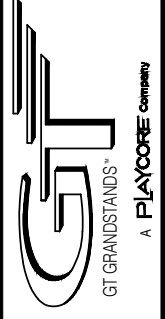


**BLEACHER ASSEMBLY**  
SCALE: 1" = 1' - 0"

\*CONCRETE WEDGE ANCHORS NOT INCLUDED WITH ALL UNITS. IF USING OTHER ANCHORING SYSTEM, SKIP THIS STEP AND REFER TO INSTRUCTIONS SPECIFIC TO THE ANCHORING SYSTEM PURCHASED FOR YOUR UNIT. SEE PRINT FP.1 (INCLUDED IN THIS PACKET) FOR GENERAL CONCRETE FOUNDATION SPECIFICATIONS.



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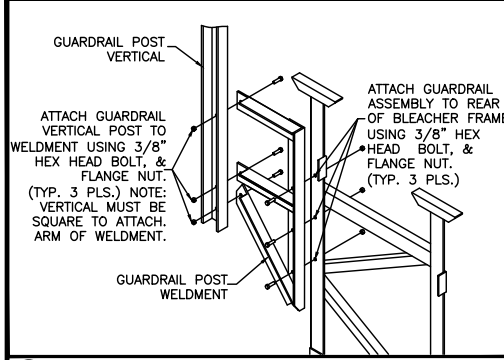


BLEACHER ASSEMBLY  
5 ROW BLEACHER  
6" RISE / 12" SEAT

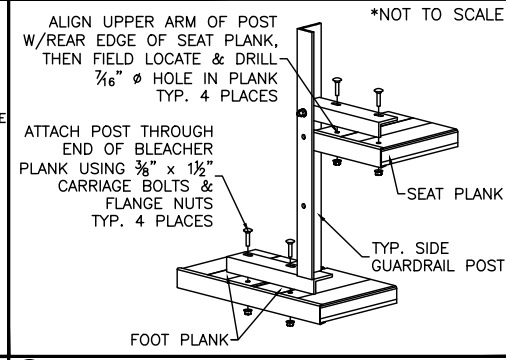
LU-052IADC  
(OPTIONAL CONCRETE FOUNDATION)  
LU SERIES

DRAWN BY MME
CHECKED BY
DATE 12/12/2016
SCALE AS SHOWN
JOB NO.
LU-052IADC DWG NO.
BA.1

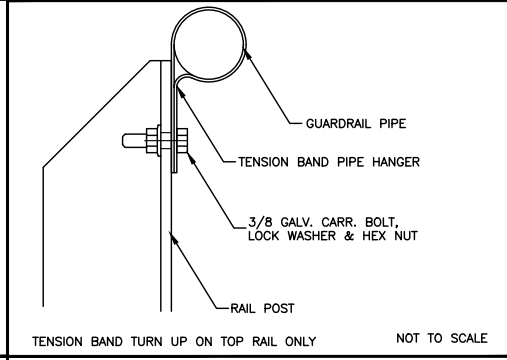
① REAR GUARDRAIL POST ATTACH.



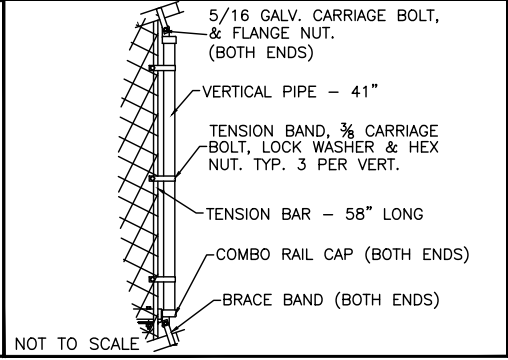
② SIDE GD. RAIL POST INSTALLATION



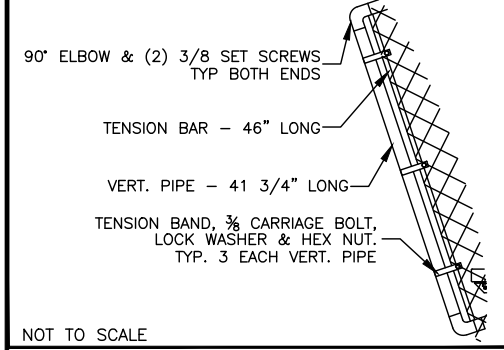
③ TENSION BAND ATTACHMENT



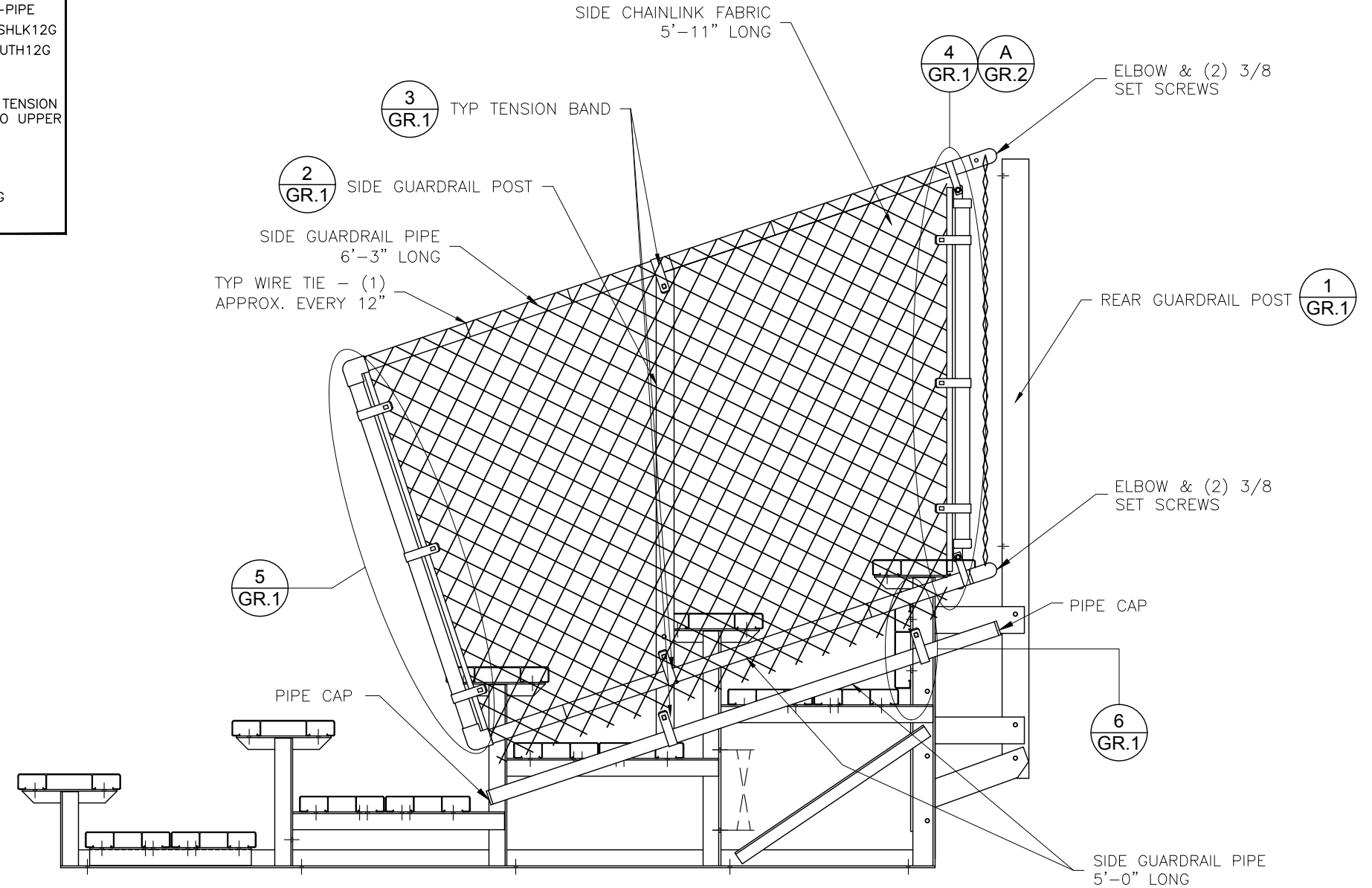
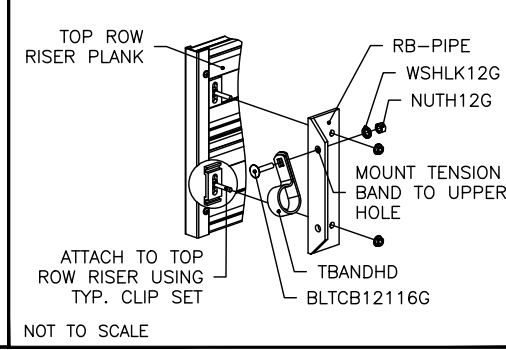
④ VERT. PIPE DETAIL (SIDE, TOP)



⑤ VERT. PIPE DETAIL (NE-SIDE, BOTT.)



⑥ LOWER PIPE BRACKET ATTACH.



**GUARDRAIL ELEVATION**  
SCALE: 3/4" = 1' - 0"



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FRAME AND BRACING  
5 ROW BLEACHER  
6" RISE / 12" SEAT

LU-052IADC  
GUARDRAIL ELEVATION

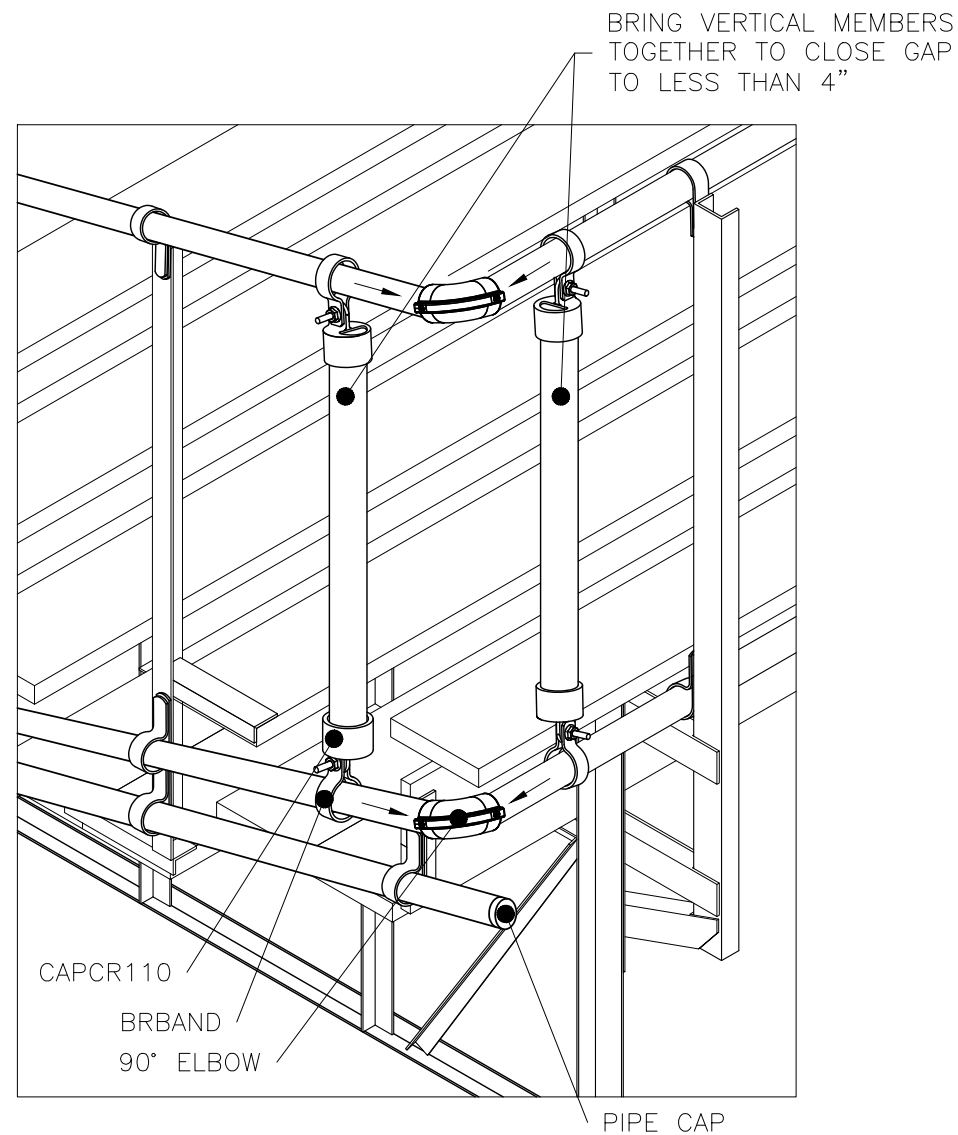
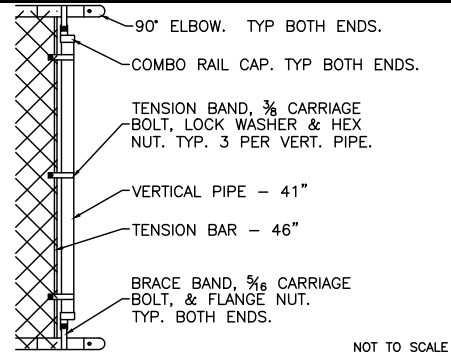
DRAWN BY  
MME  
CHECKED BY

DATE  
12/12/2016  
SCALE  
AS SHOWN  
JOB NO.

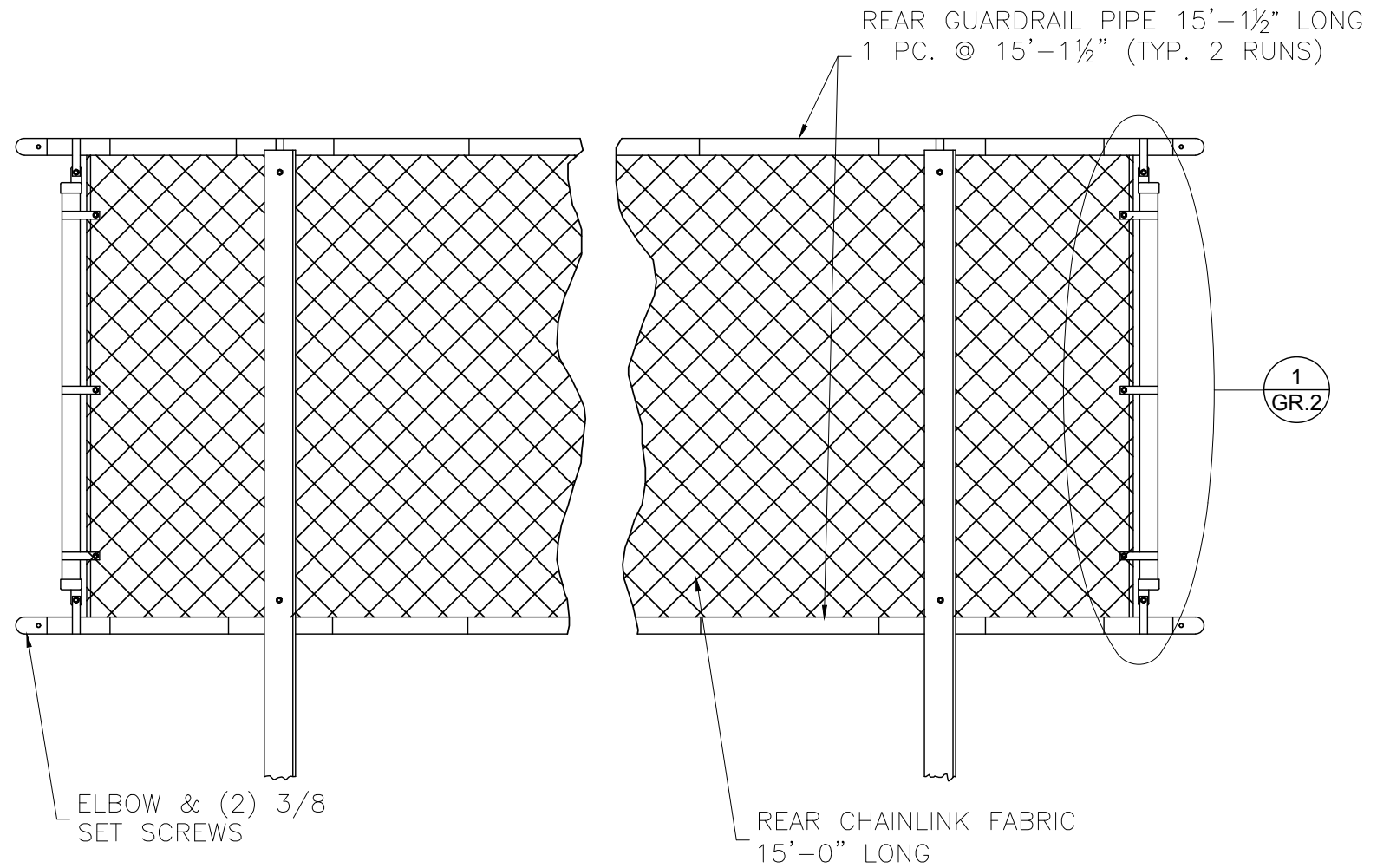
LU-052IADC  
DWG NO.

GR.1

① VERT. PIPE DETAIL—REAR, TOP



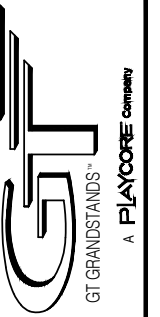
**DETAIL A**  
 SCALE: NTS



**REAR GUARDRAIL**  
 SCALE: NTS



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FRAME AND BRACING  
 5 ROW BLEACHER  
 6" RISE / 12" SEAT

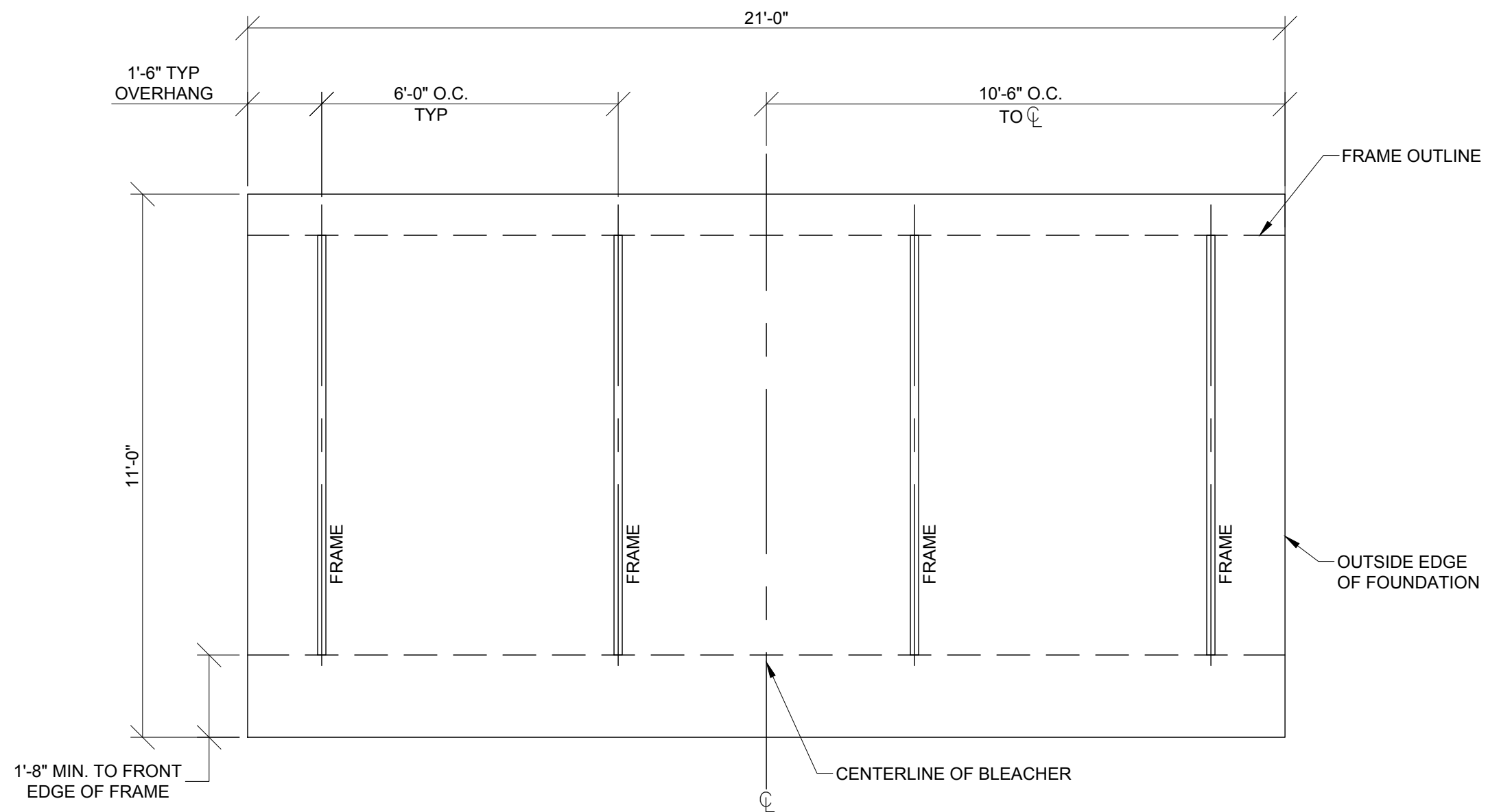
LU-052IADC

GUARDRAIL ATTACHMENT

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 CHECKED BY  
 TLC  
 DATE  
 12/12/2016  
 SCALE  
 AS SHOWN  
 JOB NO.

LU-052IADC  
 DWG NO.

GR.2



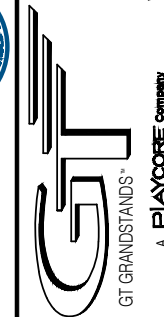
**OPTIONAL FOUNDATION PLAN\***

SCALE: 3/8" = 1' - 0"

\* MINIMUM FOUNDATION AREA SHOWN. DEPENDING ON LOCAL SOIL CONDITIONS, BLEACHER CAN BE INSTALLED ON A CONCRETE PAD OR FOOTERS, OR ATTACHED TO 2x6 TREATED LUMBER GROUND SILLS AND PLACED ON COMPACTED STONE, ASPHALT, OR ANY OTHER SMOOTH, SOLID, LEVEL SURFACE. CONSULT YOUR LOCAL CONCRETE CONTRACTOR TO DETERMINE PROPER CONCRETE SPECIFICATIONS FOR YOUR LOCAL SOIL AND WEATHER-RELATED CONDITIONS. THE BEARING SURFACE MUST BE CAPABLE OF SUPPORTING A MINIMUM OF 660 POUNDS PER LINEAR FOOT. TO MEET LOCAL CODES, BLEACHERS WILL NEED TO BE ANCHORED. ANCHORING SYSTEMS FOR ALL SURFACE TYPES ARE AVAILABLE - CONTACT YOUR BLEACHER SALES REPRESENTATIVE FOR MORE INFORMATION.



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FOUNDATION PLAN  
5 ROW BLEACHER  
6" RISE / 12" SEAT

LU-052IADC  
LU SERIES

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3/8" = 1' - 0"  
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LU-052IADC  
DWG NO.

FP.1